

5/10

DART AEROSPACE LTD	Work Order:	22249
Description: Pedal Lock Base	Part Number:	D3368-1
Dwg: D3368 Rev. A	Qty:	50
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DA	05.02.02	50
2	MV	Cut blank: 2.00" x 2.00" x 10.450" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B2.000x02.000) M16764 Identify for D3368-1 Batch: M16351	SA	05.02.03	50
3	MV	Machine D3368-1 as per Folio FA499 and Dwg D3368 Identify as D3368-1	SA	05.02.03	50
4	QC2	Inspect parts as they come off the CNC machine	SA	05.02.03	50
5	QC8	Second check	CE	05.02.07	50
6	MV	Deburr	SA	05.02.07	50
7	QC5	Inspect work to Step 6	ML	05.02.14	50
8	FP	Chemical Conversion Coat as per QSI 005 4.1	ML	05.02.14	50
9	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	ML	05.02.16	50
10	QC3	Inspect Powder Coat	SB	05/02/23	50
11	ST	Identify and Stock	SB	05/02/23	50
12	AC	Cost / part 24.34	Sac	05.02.24	50
13	DC	Close W/O 24.34 Inspect Level 21	DA	05.03.02	50

Rev	Date	Change	Revised By	Approved
A	05.01.27	New issue	KJ/JLM	

RELEASED
05.01.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

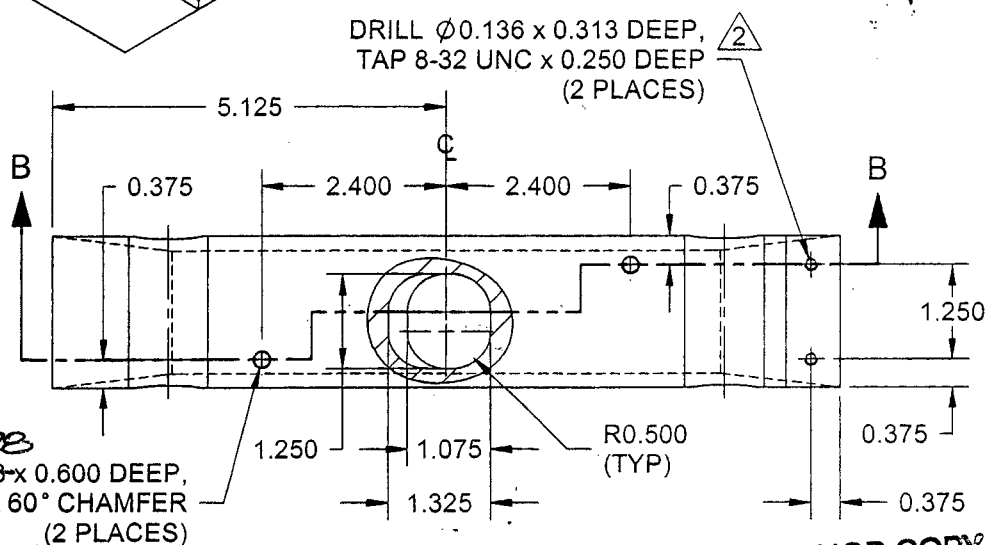
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3368	REV. A SHEET 2 OF 3
DATE 05.01.19		TITLE PEDAL LOCK	SCALE 1:2.5



D3368-1 BASE

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
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ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 22249

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 02, 2005
02:44 pm

Work Order No : 0022249
Project Name : D3368-1
Project For : WK510
Work Order Type : Main
Main WO Number :
House Part Number : D3368-1

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Description : Pedal Lock Base
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 02-02-05
Est Finish Date : 02-28-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.20	100.00		
Engineering Cost	0.00	4.62	100.00	0.00	4.62
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	4.62	100.00		
Margin	0.000	0.000			
Selling Cost	0.00	4.62			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	(-4.62)

DART AEROSPACE LTD		Work Order: 222 49
Description:		Part Number: 03368-1
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.25	±.030	10.25	✓			
7.250	±.010	7.250	✓			
.700	--	.706	✓			
.107	--	.105	✓			
1.800	--	1.800	✓			
.750	--	.750	✓			
Ø1.031	--	1.031	✓			
45° (2x)	--	45°	✓			
.250	--	.248	✓			
<hr/>						
2.00	--	2.000	✓			
7°	--	7°	✓			
<hr/>						
Ø.228	±.005 ±.000	.229	✓			
1.250	±.010	1.248	✓			
1.075	--	1.075	✓			
R.500	--	R.500	✓			
.375	--					
.375	--					
1.250	--					
.375	--					
5.125	--	5.125	✓			

Measured by: SD	Audited by:	Prototype Approval:
Date: 05.02.03	Date: 05-02-03	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	